



# Nanoscale Materials for Human Space Exploration: Regenerable CO<sub>2</sub> Removal

**NanoMaterials Project**  
NASA Johnson Space Center  
ES4/Materials and Processes Branch

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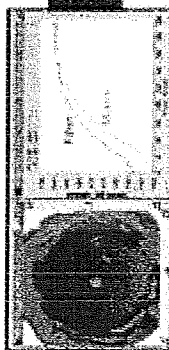
# Growth/Production

Purity, Dispersion, Consistency, Type  
SWCNT Load Transfer  
Single Fiber Diffusivity

Purification  
Functionalization  
Dispersion  
Alignment

## Academia, Industry, Government

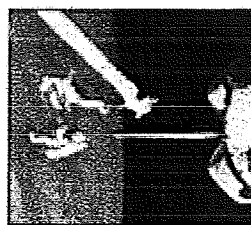
# Applications For Human Spaceflight



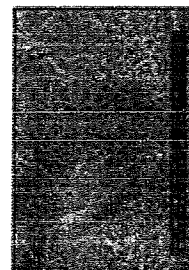
### Single Fiber Thermal Diffusivity



Fuel Cells



## Ultracaps (SAFER)



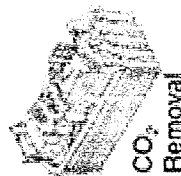
# Vanotiraidon



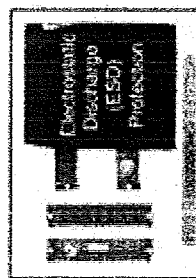
Ceramic Nanofibers (TPS)



## High Thermal Conductivity Fabrics

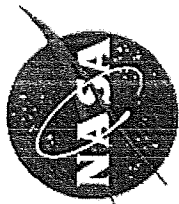


CO<sub>2</sub> Removal



**Electromagnetic Shielding**

APPLICATION	PARTNERS	TRL				
		1	2	3	4	5
Ultracapacitors	EP, Glenn, Industry	X	X	X	X	X
Proton Exchange Membrane – PEM - Fuel Cells	EP, Glenn, Industry	X	X			
RCRS - Regenerable CO <sub>2</sub> Removal System	EC, Ames, Industry	X	X			
Active / Passive Thermal Management Materials	EC, Rice, ORNL, Industry	X	X			
Nanofiltration for Water Recovery	EC, Industry	X	X			
Electromagnetic Shielding Materials (ESD/EMI)	EV, Rice, LaRC, Industry	X	X	X		
Advanced Nanostructured Materials for Thermal Protection and Control	ES3, Ames, Goddard, Industry	X	X			
Radiation Dosimeter	NX, Rice, PV, LaRC, Ames	X				
Nanotube-Based Structural Composites	ES, Rice, UIH, LaRC	X	X			

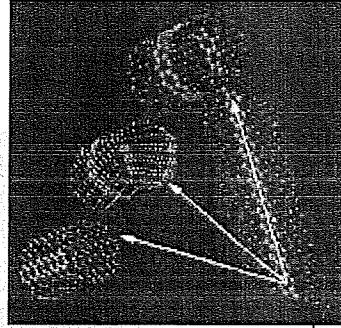


# Nanomaterials: Single Wall Carbon Nanotubes



## Unique Properties

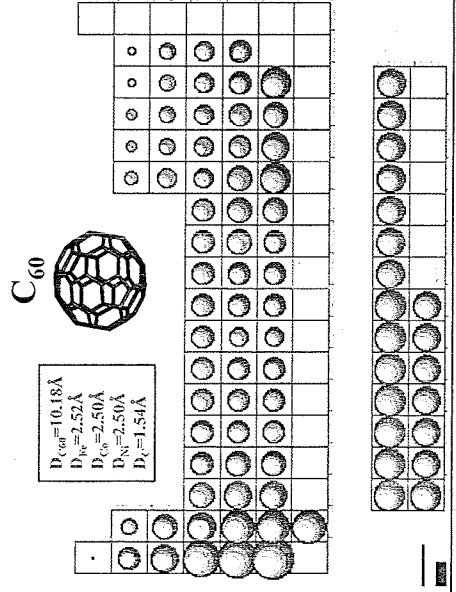
- Exceptional strength
- Interesting electrical properties (metallic, semi-conducting, semi-metal)
- High thermal conductivity
- Large aspect ratios
- Large surface areas



Single Wall Carbon Nanotube

## Size Comparison –

$C_{60}$ , Nanotubes, and Atoms



## Possible Applications

- High-strength, light-weight fibers and composites
- Nano-electronics, sensors, and field emission displays
- Radiation shielding and monitoring
- Fuel cells, energy storage, capacitors
- Biotechnology
- Advanced life support materials
- Electromagnetic shielding and electrostatic discharge materials
- Multifunctional materials
- Thermal management materials

## Current Limitations

- High cost for bulk production
- Inability to produce high quality, pure, type specific SWCNTs
- Variations in material from batch to batch
- Growth mechanisms not thoroughly understood
- Characterization tools, techniques and protocols not well developed

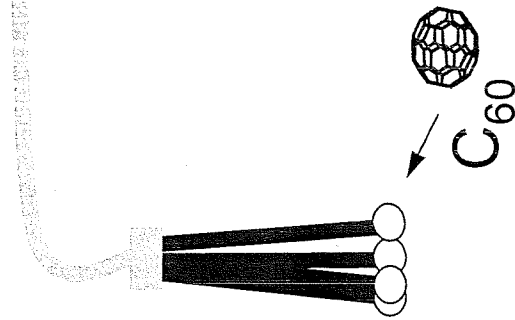


# NASA JSC Nanomaterials: Environmental Applications



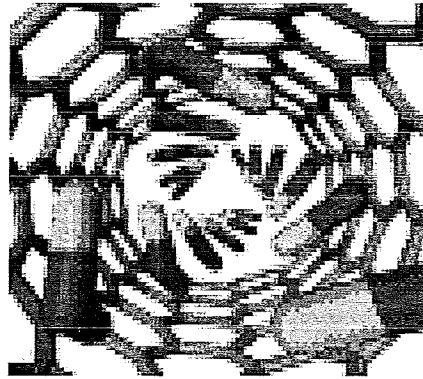
## Water Purification

- NASA JSC Structural Engineering and Crew & Thermal Systems Divisions
- Use light induced production of singlet oxygen by fullerenes to destroy harmful microbes in water supplies
- Developing process for attaching fullerenes to fiber optic cables
- CDDF 2005 – Report December 2005



## Alcohol Removal System

- NASA JSC Structural Engineering & Biomedical Systems Divisions
- Use aligned carbon nanotubes to separate alcohol from water supplies
- Testing various membranes
  - Phase 1. Buckypaper type materials
  - Phase 2. Vertically aligned MWCNT in a matrix
- CDDF 2005 – Report December 2005





## Air Revitalization: some current technologies

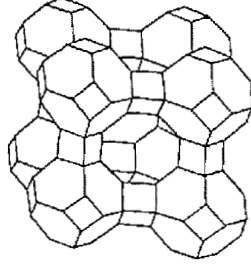
Lithium Hydroxide: Not suited for long duration missions since it is non regenerable



$$\Delta H^\circ = + 3.8 \text{ kcal/mol LiOH},$$

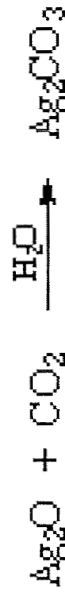
Zeolite 5A that physisorbs  $\text{CO}_2$

- Requires 200C to renew the adsorbent – high power consumption
- Lower surface area to volume ratio



MetOx – Metal Oxide ( $\text{AgO}$ ) reacts with  $\text{CO}_2$  to form a carbonate.

- Large system mass – not optimal for PLSS
- Also requires high temperature



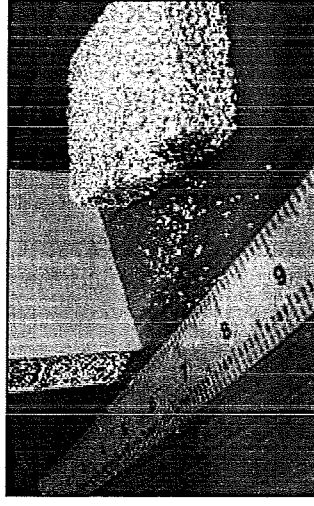
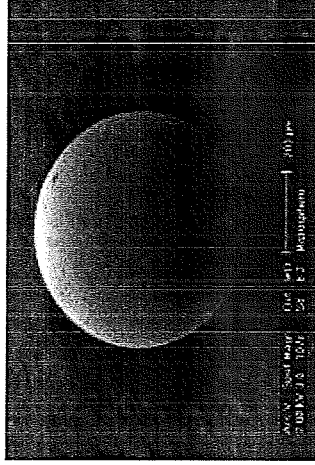
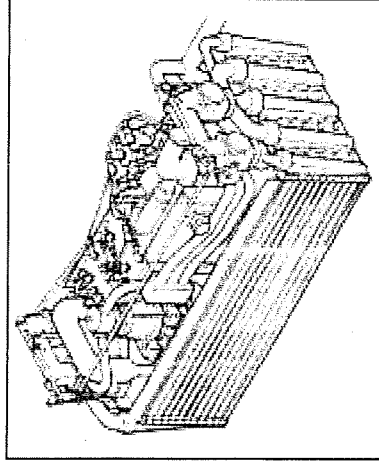


# Supported Amines for Air Revitalization

Advanced solid amine bed system flown in mid-1990's (pressure swing)

- Volume constraints, thermally inefficient, amine volatility
- Not suited for planetary use (need temperature swing)
- Surface area  $\sim 100 \text{ m}^2/\text{g}$

Need for new material: high surface area, high thermal conductivity, ability to be coated with amine system



Polymer Bead and Aluminum Structure

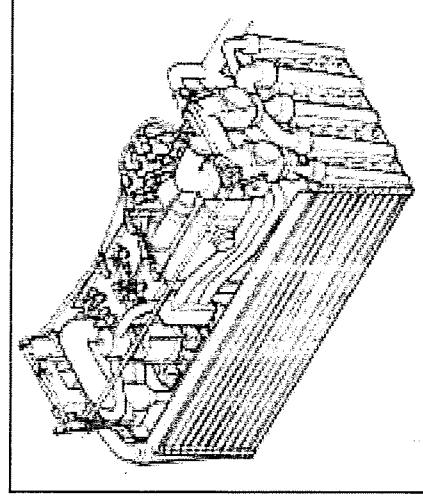
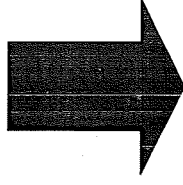
***Carbon nanotubes may offer a thermally conductive high surface area light weight support material for this application***



# Initial Results and Technology Assessment



- Carbon Nanotubes have high surface area: bucky pearls, fibers, bucky paper
- TGA experiment: the amine is reactive with the  $\text{CO}_2$  gas stream
- Poor adherence to nanotube surface - requires a specific pore size and shape
- We need a better way to integrate the support phase with the amine

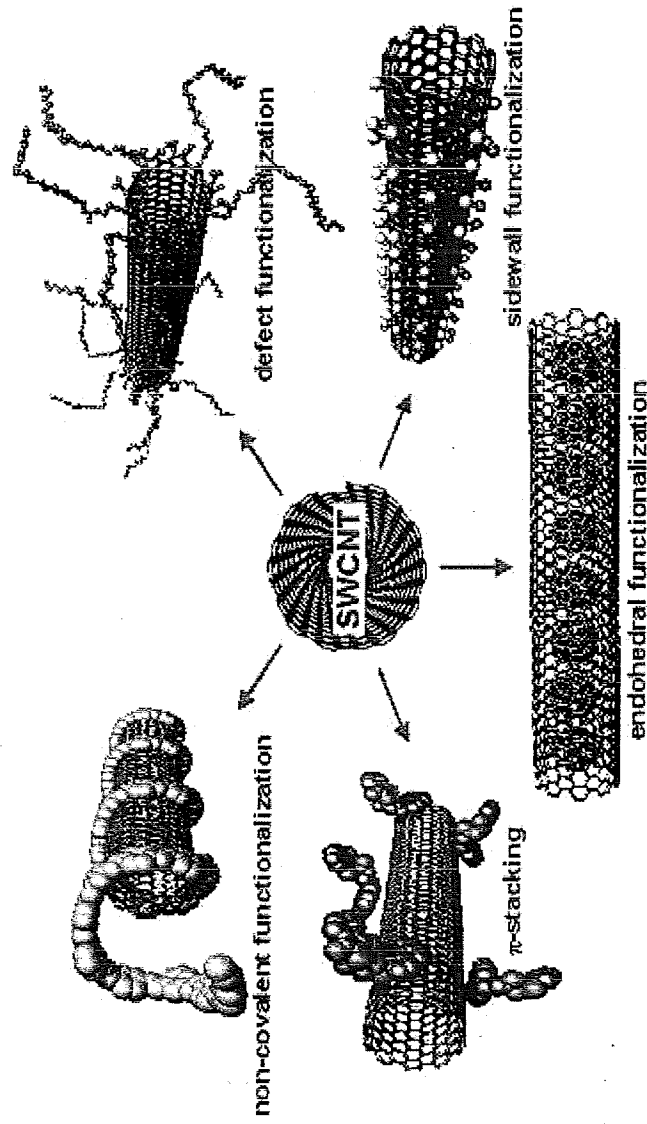




## Functionalization of SWCNTs with amine groups



- Since amines are volatile the coating would be prone to degradation during repeated thermal or vacuum driven renewal of the adsorbent.
- Chemically bonding of the amine to the support phase was a solution to this problem



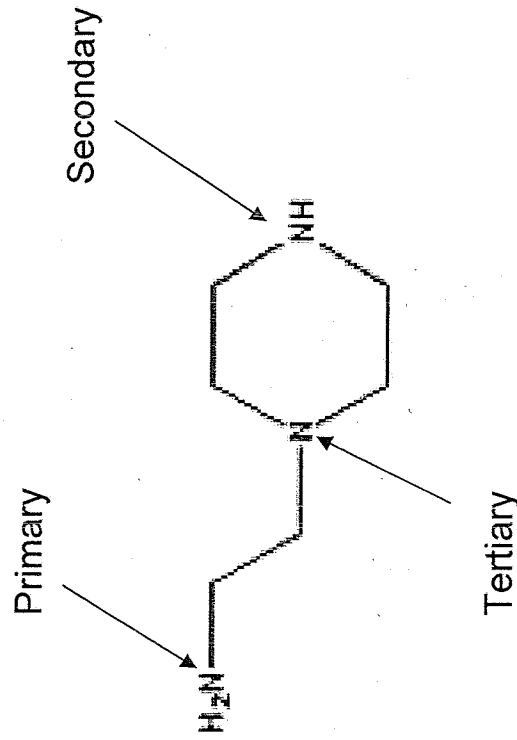




# Functionalization of SWCNTs with amine groups



- Collaboration with Dr. W. E. Billups group and Dr. J. Tour group (Rice University)
- Collaboration with Dr. T. Filburn (University of Hartford) to determine the types of amines that would be suitable for spaceflight needs



N-aminoethylpiperazine

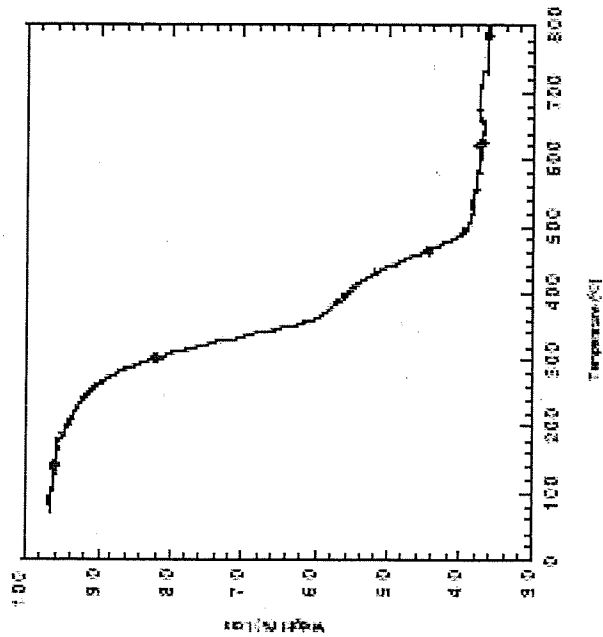
Depending on their bonding amines have varying degrees of affinity for CO<sub>2</sub> capture and desorption

Primary binds CO<sub>2</sub> tightly, thus inhibiting desorption while tertiary amines bind CO<sub>2</sub> poorly

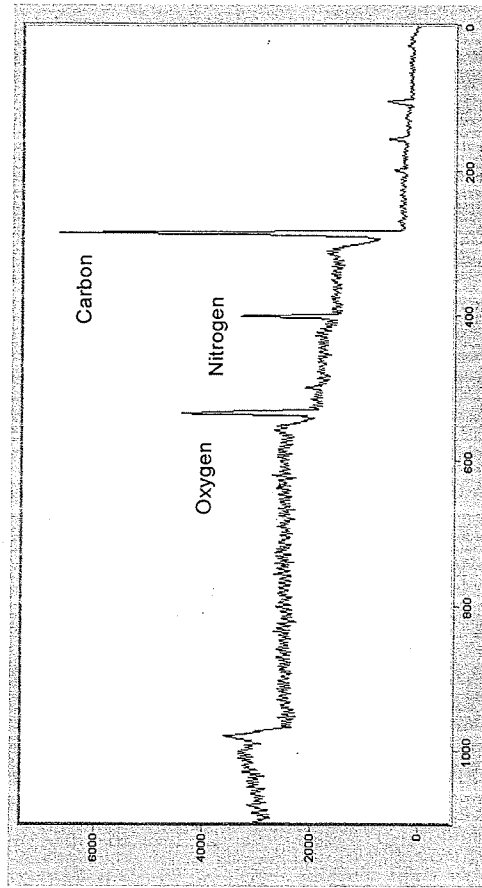
Secondary amines are preferred for pressure swing



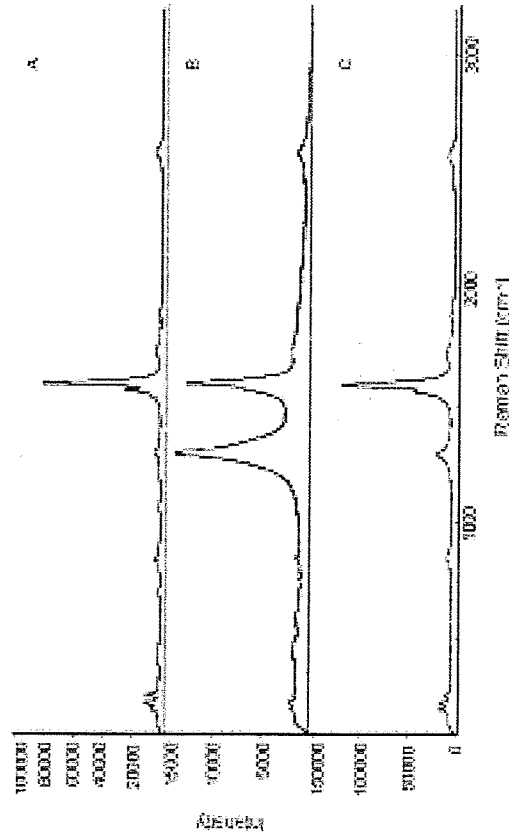
# Characterization of Functionalized SWCNTs



TGA for PEI functionalized SWCNTs



XPS Spectrum of L-PEI functionalized SWCNTs



Raman Spectrum (780 nm) of:

- a) Purified SWCNTs
- b) Dodecylated SWCNTs
- c) Dodecylated SWCNTs after heating – the groups have been removed

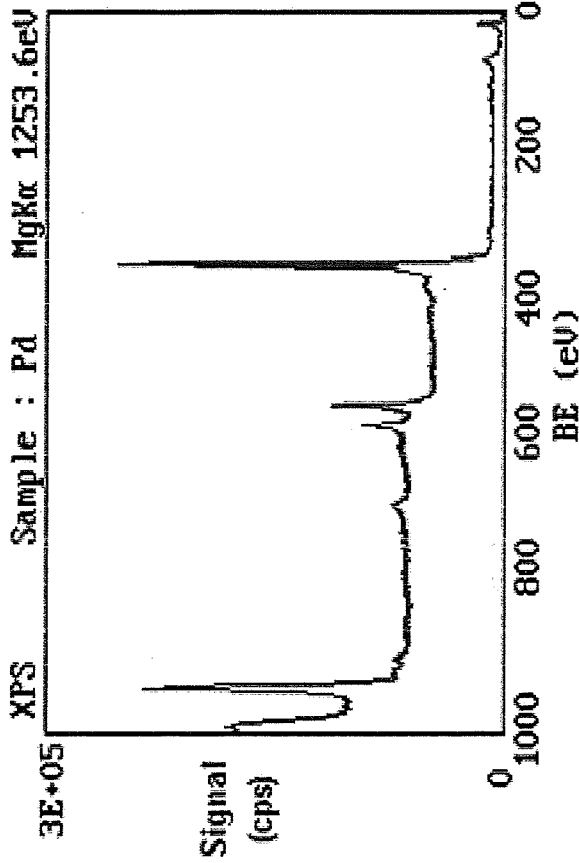
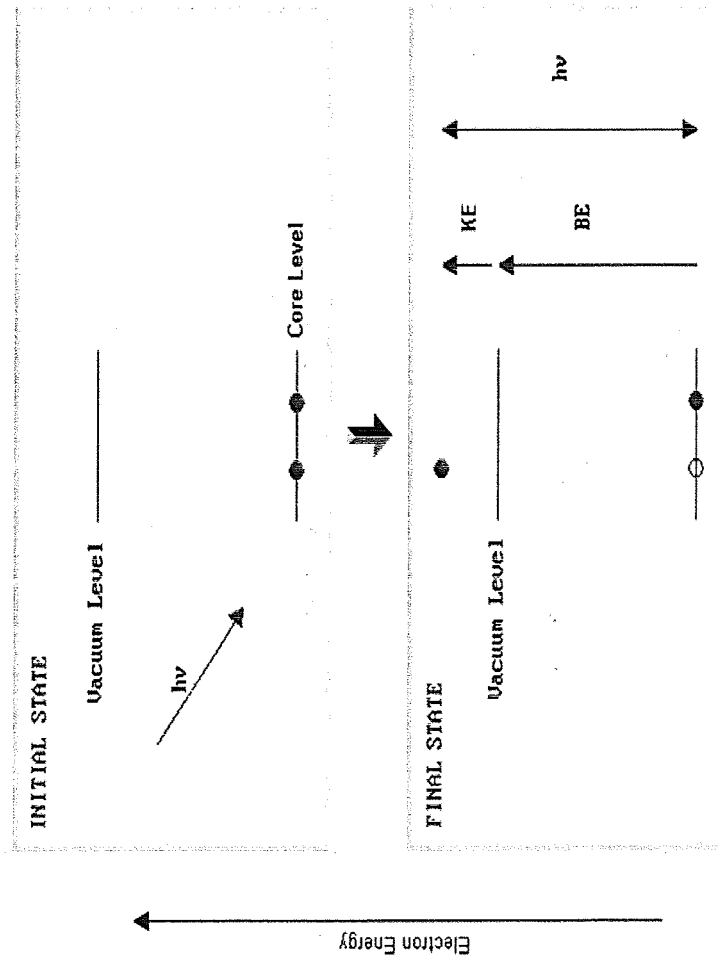


# Fundamentals of X-ray Photoelectron Spectroscopy (XPS)



## Single photon in/out process

- (1)  $A + h\nu \rightarrow A^+ + e^-$
- (2)  $E(A) + h\nu = E(A^+) + E(e^-)$
- (3)  $E(A^+) - E(A) = BE$
- (4)  $KE = h\nu - BE$



## Surface Technique

BE is unique for each element (ID)

Calibration standards can be used to relate peak intensity to concentration

In collaboration with Rice University

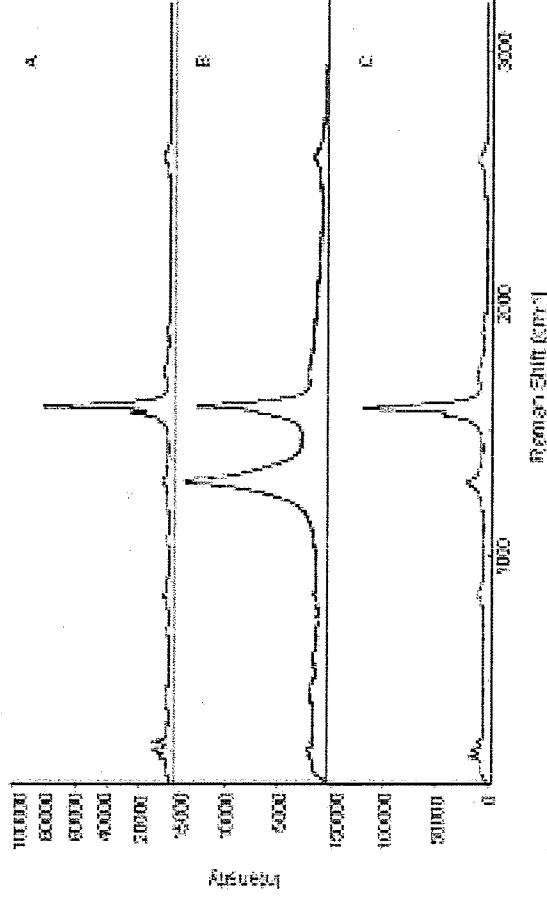
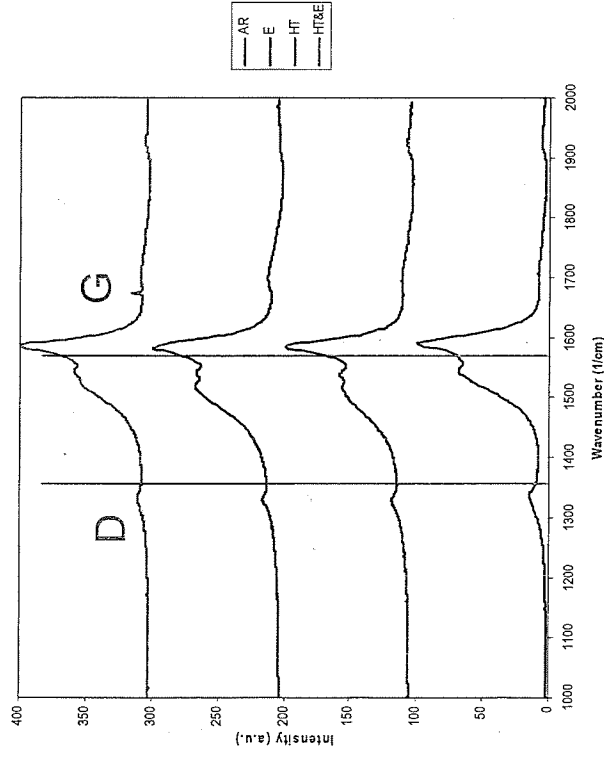


# Degree of functionalization via Raman Spectroscopy



A laser of varying wavelength is directed at the specimen and a small number of photons are inelastically scattered. The resultant change in energy between the incident and scattered photons allows one to determine the hybridization present between neighboring carbons

Micro-Raman of HiPCO Nanotubes through stages of cleaning process



G peak indicates graphitic carbon, including SWCNT while D peak indicates disordered carbon  
For functionalization, a larger D band peak indicates more groups have been attached to the nanotubes

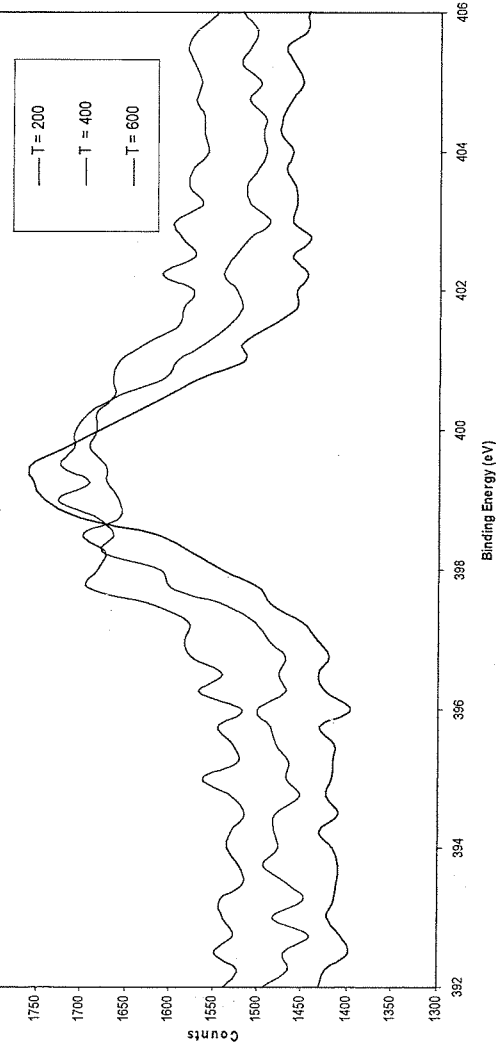
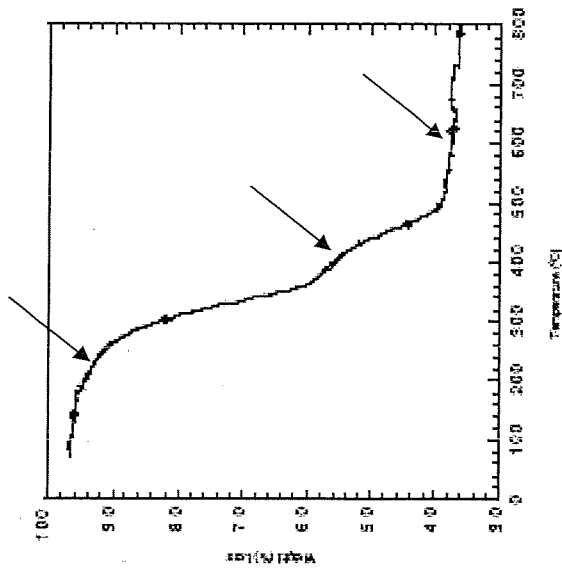


# TGA/XPS Study of the Thermal Stability of Functionalized SWCNTs



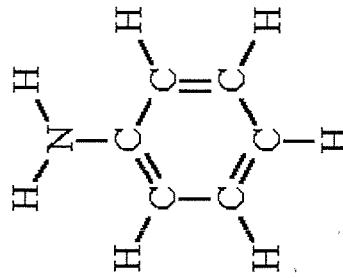
## TGA/XPS study of removal of functional groups

- Heat samples to various temperature and observe weight loss
- Examine XPS peaks characteristic of groups of interest
- Correlate weight loss to loss of functional group



XPS Data Spectra at 200C, 400C and 600C

TGA Weight Loss



Aniline



## Our results: The argument for functionalization

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- Amenable to repeated cycling
  - Materials are thermally stable up to 100 C. (Thermal desorption takes place at 50 – 60C)
  - Chemical bonding of the amine to the support ensures these materials will be amenable to repeated vacuum desorption
- We have the tools and capability to manufacture materials
  - Collaborators at Rice (Tour and Billups) are experts in the area of nanotube functionalization
  - Chemistry is repeatable and reliable.
  - High amine loadings are possible especially with long branched amine polymers



# Summary



- Presented background and review work on Regenerable CO<sub>2</sub> removal for spaceflight application
- Demonstrated new strategy for developing solid-supported amine adsorbents based on carbon nanotube materials



# Acknowledgements

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- The Nanomaterials Research Group at JSC
- Crew and Thermal Systems Division
  - Fred Smith, Dr. John Graf, Molly Anderson
  - MSCCL for equipment and testing support
- Rice University
  - Dr J. Tour
  - Dr. W.E. Billups, Dr A. K. Sadana, J. Chattopadhyay
- Dr T. Filburn (University at Hartford)
- Funding and support: CDDF, NRC